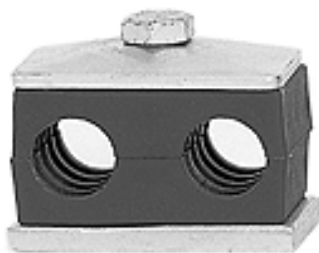


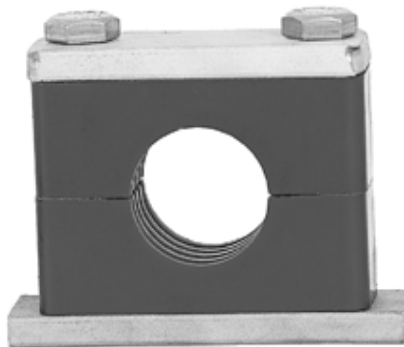


IC Hydraulic Pipe Retaining Clamps

to DIN 3015



Double Clamp



Heavy Duty Standard Clamp



Light Duty Standard Clamp

Material Options

Clamp bodies available in:

AL	Aluminium	up to 300°C
PP	Polypropylene	80°C
PA	Polyamide	120°C
SA	Santoprene	-40 to 150°C

Plates available in:

W1	Mild steel
W5	316 Stainless steel

Bolts available in:

W1	High tensile steel
W5	316 Stainless steel

Notes

- 1) All dimensions in mm unless otherwise stated.
- 2) All technical data subject to change.
- 3) Further accessories available on request.

Manufactured By:

International Clamps (Pty) Ltd.

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 PO Box 581, Bergvlei 2012, South Africa
 E-mail: norma@icclamps.co.za
 Web Site: <http://www.icclamps.co.za>

Double Series Clamp Bodies

Table 2	Pipe OD		ID	Double	Group
	Metric	Inch	Inch	Body Part AL-PP-PA-SA	SPD TPD WPD
	6			D106	D1
		1/4"		D106.4	
	8			D108	
		3/8"		D109.5	
	10		1/8"	D110	
	12			D112	
		1/2"		D212.7	D2
	13.5		1/4"	D213.5	
	14			D214	
	15			D215	
	16	5/8"		D216	
	17.2		3/8"	D217.2	
	18			D218	D3
		3/4"		D319	
	20			D320	
	21.3		1/2"	D321.3	
	22	7/8"		D322	
	25	1"		D325	D4
	26.9		3/4"	D426.9	
	28			D428	
	30			D430	D5
		1 1/4"		D532	
	35			D535	
	38	1 1/2"		D538	
	42		1 1/4"	D542	

OD = Pipe outer diameter

ID = Pipe inner diameter (Nominal Bore – NB)

Ordering Clamp Bodies

Order Code = Material + Body Part.

E.g. **PP D108** Double Series, OD 8mm, ribbed inside
Material: PP (Polypropylene)

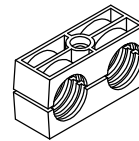
E.g. **PA D542** Double Series, OD 42mm, ribbed inside
Material: PA (Polyamide)

For smooth inside:

E.g. **PA D542S** Double Series, OD 42mm, smooth inside
Material: PA (Polyamide)

NB: Order codes for components always refer to make-up for a complete clamp:

i.e. 2 clamp halves, or 1 bolt = one "clamp unit"



Double Series
Clamp Body